

**HYSION****海雄机械**

PLASTIC INJECTION MOLDING MACHINE



## HXF218PET Preform Injection Molding Machine

### Technical Parameter :

| MODEL: HXF 218PET         |                                     |                 |      |
|---------------------------|-------------------------------------|-----------------|------|
| TECHNICAL PARAMETER TABLE |                                     |                 |      |
| INJECTION UNIT            | SCREW DIAMETER                      | mm              | 65   |
|                           | SCREW L/D RATIO                     | L/D             | 24   |
|                           | INJECTION CAPACITY<br>(THEORETICAL) | cm <sup>3</sup> | 962  |
|                           | INJECTION<br>WEIGHT(PS)             | g               | 1019 |
|                           | INJECTION PRESSURE                  | MPa             | 143  |
|                           | INJECTION RATE                      | g/s             | 316  |

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|               |                              |     |               |
|---------------|------------------------------|-----|---------------|
|               | PLASTICIZING CAPACITY        | g/s | 51            |
|               | SCREW SPEED                  | rpm | 150           |
| CLAMPING UNIT | CLAMP FORCE                  | KN  | 2180          |
|               | OPEN STROKE                  | mm  | 520           |
|               | MAX. MOULD                   | mm  | 580           |
|               | MIN. MOULD                   | mm  | 200           |
|               | SPACE BWTWEEN TIE-BARS (W×H) | mm  | 520×520       |
|               | EJECTOR FORCE                | KN  | 80            |
|               | EJECTOR STROKE               | KN  | 150           |
|               | EJECTOR NUMBER               | n   | 9             |
| OTHERS        | PUMP PRESSURE                | MPa | 16            |
|               | MOTOR POWER                  | KW  | 22/30         |
|               | HEATING POWER                | KW  | 22.7          |
|               | MACHINE DIMENSION (L×W×H)    | m   | 6.5*1.34*2.12 |
|               | MACHINE WEIGHT               | t   | 6.9           |
|               | OIL TANK CAPACITY            | L   | 281           |

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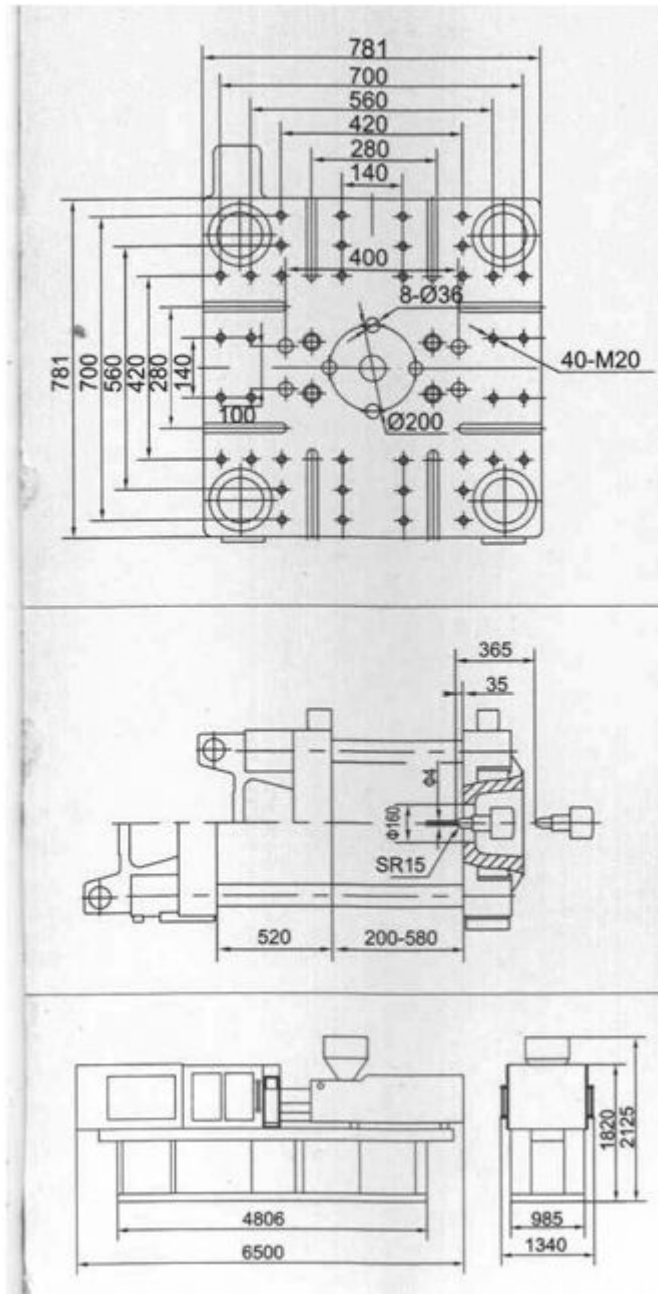
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## Mold Plate Dimension:



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